

Grinding

In the range of centerless grinding (centerless external cylindrical grinding) we are able to accurately process diameter from 2 mm to 50 mm with tolerances of 3 μm .

The possible lengths range from 2 mm to 500 mm. Additionally plunge grinding processing is possible, where diameter will be ground that are bordered with a collar at one side.

The specific feature of plunge grinding processing is twist-free grinding. In doing so we consider certain conditions of the surface like pump shafts together with seals.

When feeding the machines with the components we are able to check complete outlines and several measurements hundred per cent by optical and mechanical mediums.

With our grinding machines we handle orders up to 30 Mio units.

Do you have any questions or want detailed information?

Our [sales team](#) will be pleased to help you.