

## Hard turning

We are specialized in hard turning processing, that are often necessary after heat treatment, in order to guarantee e.g. 6-fits, concentricity of multiple diameters of 0,01 mm and rotations up to 5  $\mu\text{m}$ .

Our machines hard turn pump shafts, gearbox parts and ball bearing rings by hardness up to 65 HRC at which finishing qualities up to Rz 2,5 are produced.

The machining range varies up to the point of 150 mm in length plus up to 140 mm in diameter.

Do you have any questions or want detailed information?

Our [sales team](#) will be pleased to help you.